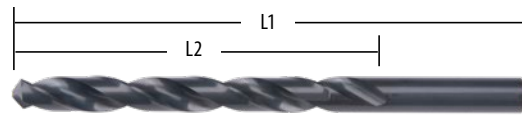


## JOBBER DRILLS 118° (CONT.)

### R18 SERIES - WIRE GAUGE SIZE

- Steam oxide finish reduces wear and chip welding in harder ferrous materials for increased wear resistance and lubricity

Model No.	Wire Gauge Size	Decimal Size"	L2"	L1"	Price /Each
TDD155	80	0.0135	1/8	3/4	
TDD154	79	0.0145	1/8	3/4	
TDD153	78	0.016	3/16	7/8	
TDD152	77	0.018	3/16	7/8	
TDD151	76	0.02	3/16	7/8	
TDD150	75	0.021	1/4	1	
TDD149	74	0.0225	1/4	1	
TDD148	73	0.024	5/16	1-1/8	
TDD147	72	0.025	5/16	1-1/8	
TCP013	71	0.026	3/8	1-1/4	
TDD145	70	0.028	3/8	1-1/4	
TDD144	69	0.0292	1/2	1-3/8	
TDD143	68	0.031	1/2	1-3/8	
TDD142	67	0.032	1/2	1-3/8	
TDD141	66	0.033	1/2	1-3/8	
TDD140	65	0.035	5/8	1-1/2	
TCP020	64	0.036	5/8	1-1/2	
TDD138	63	0.037	5/8	1-1/2	
TDD137	62	0.038	5/8	1-1/2	
TDD136	61	0.039	11/16	1-5/8	
TDD135	60	0.04	11/16	1-5/8	
TDD134	59	0.041	11/16	1-5/8	
TDD133	58	0.042	11/16	1-5/8	
TDD132	57	0.043	3/4	1-3/4	
TDD131	56	0.0465	3/4	1-3/4	
TDD130	55	0.052	7/8	1-7/8	
TDD129	54	0.055	7/8	1-7/8	
TDD128	53	0.0595	7/8	1-7/8	
TDD127	52	0.0635	7/8	1-7/8	
TDD126	51	0.067	1	2	
TDD125	50	0.07	1	2	
TDD124	49	0.073	1	2	
TDD123	48	0.076	1	2	
TDD122	47	0.0785	1	2	
TDD121	46	0.081	1-1/8	2-1/8	
TDD120	45	0.082	1-1/8	2-1/8	
TDD119	44	0.086	1-1/8	2-1/8	
TDD118	43	0.089	1-1/4	2-1/4	
TDD117	42	0.0935	1-1/4	2-1/4	
TDD116	41	0.096	1-3/8	2-3/8	



Model No.	Wire Gauge Size	Decimal Size"	L2"	L1"	Price /Each
TDD115	40	0.098	1-3/8	2-3/8	
TDD114	39	0.0995	1-3/8	2-3/8	
TDD113	38	0.1015	1-7/16	2-1/2	
TDD112	37	0.104	1-7/16	2-1/2	
TDD111	36	0.1065	1-7/16	2-1/2	
TDD110	35	0.11	1-1/2	2-5/8	
TDD109	34	0.111	1-1/2	2-5/8	
TDD108	33	0.113	1-1/2	2-5/8	
TDD107	32	0.116	1-5/8	2-3/4	
TDD106	31	0.12	1-5/8	2-3/4	
TDD105	30	0.1285	1-5/8	2-3/4	
TDD104	29	0.136	1-3/4	2-7/8	
TO075	28	0.1405	1-3/4	2-7/8	
TDD102	27	0.144	1-7/8	3	
TDD101	26	0.147	1-7/8	3	
TDD100	25	0.1495	1-7/8	3	
TDD099	24	0.152	2	3-1/8	
TDD098	23	0.154	2	3-1/8	
TDD097	22	0.157	2	3-1/8	
TDD096	21	0.159	2-1/8	3-1/4	
TDD095	20	0.161	2-1/8	3-1/4	
TDD094	19	0.166	2-1/8	3-1/4	
TDD093	18	0.1695	2-1/8	3-1/4	
TDD092	17	0.173	2-3/16	3-3/8	
TDD091	16	0.177	2-3/16	3-3/8	
TDD090	15	0.18	2-3/16	3-3/8	
TDD089	14	0.182	2-3/16	3-3/8	
TDD088	13	0.185	2-5/16	3-1/2	
TDD087	12	0.189	2-5/16	3-1/2	
TDD086	11	0.191	2-5/16	3-1/2	
TDD085	10	0.1935	2-7/16	3-5/8	
TDD084	9	0.196	2-7/16	3-5/8	
TDD083	8	0.199	2-7/16	3-5/8	
TDD082	7	0.201	2-7/16	3-5/8	
TDD081	6	0.204	2-1/2	3-3/4	
TDD080	5	0.2055	2-1/2	3-3/4	
TDD079	4	0.209	2-1/2	3-3/4	
TDD078	3	0.213	2-1/2	3-3/4	
TDD077	2	0.221	2-5/8	3-7/8	
TDD076	1	0.228	2-5/8	3-7/8	



### R18P SERIES - WIRE GAUGE SIZE

- Bright finish improves chip flow in soft or non-ferrous materials

Model No.	Wire Gauge Size	Decimal Size"	L2"	L1"	Price /Each
TCP084	97	0.0059	1/16	3/4	
TCP085	96	0.0063	1/16	3/4	
TCP086	95	0.0067	1/16	3/4	
TCP087	94	0.0071	1/16	3/4	
TCP088	93	0.0075	1/16	3/4	
TCP089	92	0.0079	1/16	3/4	
TCP090	91	0.0083	5/64	3/4	
TCP091	90	0.0087	5/64	3/4	
TCP092	89	0.0091	5/64	3/4	
TCP093	88	0.0095	5/64	3/4	
TCP094	87	0.01	5/64	3/4	
TCP095	86	0.0105	3/32	3/4	
TCP096	85	0.011	3/32	3/4	
TCP097	84	0.0115	3/32	3/4	
TCP098	83	0.012	3/32	3/4	
TCP099	82	0.0125	3/32	3/4	
TCP100	81	0.013	3/32	3/4	
TCP101	80	0.0135	1/8	3/4	
TCP102	79	0.0145	1/8	3/4	
TCP103	78	0.016	3/16	7/8	
TCP104	77	0.018	3/16	7/8	
TCP105	76	0.02	3/16	7/8	
TCP106	75	0.021	1/4	1	
TCP107	74	0.0225	1/4	1	
TCP108	73	0.024	5/16	1-1/8	
TCP109	72	0.025	5/16	1-1/8	
TCP110	71	0.026	3/8	1-1/4	
TCP111	70	0.028	3/8	1-1/4	

Model No.	Wire Gauge Size	Decimal Size"	L2"	L1"	Price /Each
TCP112	69	0.0292	1/2	1-3/8	
TCP113	68	0.031	1/2	1-3/8	
TCP114	67	0.032	1/2	1-3/8	
TCP115	66	0.033	1/2	1-3/8	
TCP116	65	0.035	5/8	1-1/2	
TCP117	64	0.036	5/8	1-1/2	
TCP118	63	0.037	5/8	1-1/2	
TCP119	62	0.038	5/8	1-1/2	
TCP120	61	0.039	11/16	1-5/8	
TCP121	60	0.04	11/16	1-5/8	
TCP122	59	0.041	11/16	1-5/8	
TCP123	58	0.042	11/16	1-5/8	
TCP124	57	0.043	3/4	1-3/4	
TCP125	56	0.0465	3/4	1-3/4	
TCP126	55	0.052	7/8	1-7/8	
TCP127	54	0.055	7/8	1-7/8	
TCP128	53	0.0595	7/8	1-7/8	
TCP129	52	0.0635	7/8	1-7/8	
TCP130	51	0.067	1	2	
TCP131	50	0.07	1	2	
TCP132	49	0.073	1	2	
TCP133	48	0.076	1	2	
TCP134	47	0.0785	1	2	
TCP135	46	0.081	1-1/8	2-1/8	
TCP136	45	0.082	1-1/8	2-1/8	
TCP137	44	0.086	1-1/8	2-1/8	
TCP138	43	0.089	1-1/4	2-1/4	
TCP139	42	0.0935	1-1/4	2-1/4	